

# Catapult tests for microgravity characterization of the MICROSCOPE accelerometers

Manuel Rodrigues – [mrodrig@onera.fr](mailto:mrodrig@onera.fr)  
On behalf ONERA & ZARM team



retour sur innovation

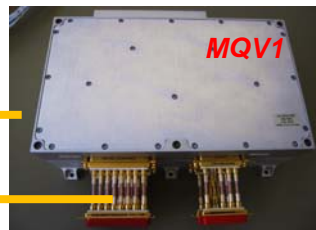
# Instrument Description



- **Sensor Unit (SU)** = differential accelerometer
  - **2 SU** on a Mechanics Interface (SUMI)
  - Each SU = 2 concentric Test-Masses (**Pt-Rh/Pt-Rh** or **Ti/Pt-Rh**)
  - Each mass = inertial sensor (defines measurement frame)

## Front End Electronics Unit (FEEU)

- **Low noise analog electronic** with high stability
- One FEEU for each SU
- Each FEEU = measure + electrostatic control of 6 degrees of freedom



2 x { 28 cm x 17 cm x 9 cm - 3.5kg - 7W }

## Interface Control Unit (ICU)

- 2 ICU stacked = ICUME
- 1 ICU for each FEEU
- Each ICU embarks 1 **DSP** + 1 **FPGA** for test-mass control and data conditioning for the On Board Computer
- Each ICU embarks 2 **Power Control Unit** (1 nominal + 1 redundant) which converts the sat 28V in very stable secondary voltages (+/-48V, +/-15V, +5V, 3.3V)

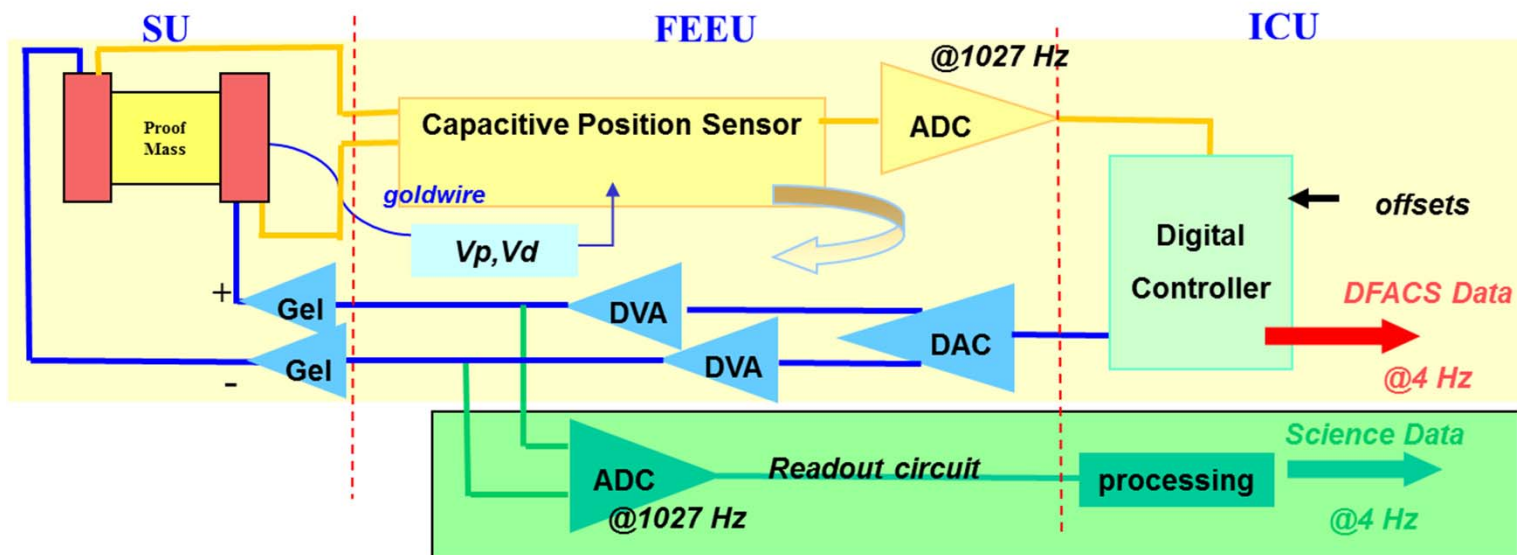
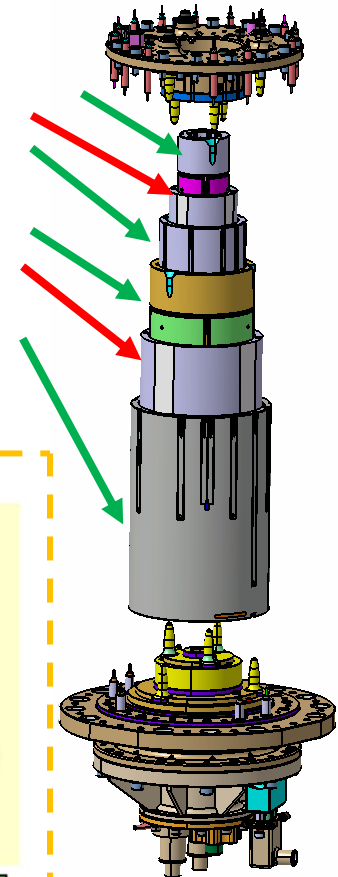


30 cm x 25 cm x 11 cm – 5kg – 2 x 11W

# MICROSCOPE Differential accelerometer



- Each test-mass is surrounded by a set of electrodes to control 6 degrees of freedom
- Each degree of freedom is numerically controlled:
  - A high sensitive capacitive sensor
  - A 40V drive voltage amplifier
  - A digital "PID" controller delivering acc measurements (DFACS Data)
  - An out of loop measurement pick-up for X (Science Data)



- Stable DC voltage ( $V_p$ ) and 100kHz voltage ( $V_d$ ) applied to the TM



# Operating range of the inertial sensor & test environment constraints



<i>Worst case based on Pt-Rh heaviest mass</i>	HRM	FRM	FRM (Free-Fall)
	Vp = 5V	Vp = 40V	Vp = 90V
	Vd = 5V	Vd = 1V	Vd = 1V
Electronics configuration	EM & FM	EM & FM	EM
Control acceleration range (X)	1 $\mu\text{m/s}^2$	8 $\mu\text{m/s}^2$	38 $\mu\text{m/s}^2$
Control acceleration range (Y/Z)	6 $\mu\text{m/s}^2$	94 $\mu\text{m/s}^2$	450 $\mu\text{m/s}^2$
Measurement acc range (X EP / DFACS)	0.4 / 1 $\mu\text{m/s}^2$	4 / 8 $\mu\text{m/s}^2$	8 / 38 $\mu\text{m/s}^2$
Measurement acc range (Y/Z)	6 $\mu\text{m/s}^2$	94 $\mu\text{m/s}^2$	450 $\mu\text{m/s}^2$
Capacitive sensor range (X)	27 $\mu\text{m}$	135 $\mu\text{m}$	135 $\mu\text{m}$
Capacitive sensor range (Y/Z)	23 $\mu\text{m}$	110 $\mu\text{m}$	110 $\mu\text{m}$
Evaluated bias (X DFACS)	5 $\text{nm/s}^2$	55 $\text{nm/s}^2$	240 $\text{nm/s}^2$
Evaluated bias (Y/Z)	0.2 $\mu\text{m/s}^2$	8.7 $\mu\text{m/s}^2$	40 $\mu\text{m/s}^2$

Science Mode in orbit	Robust mode for commissioning phases or non drag free modes	Boost mode for free-fall
-----------------------	---	--------------------------

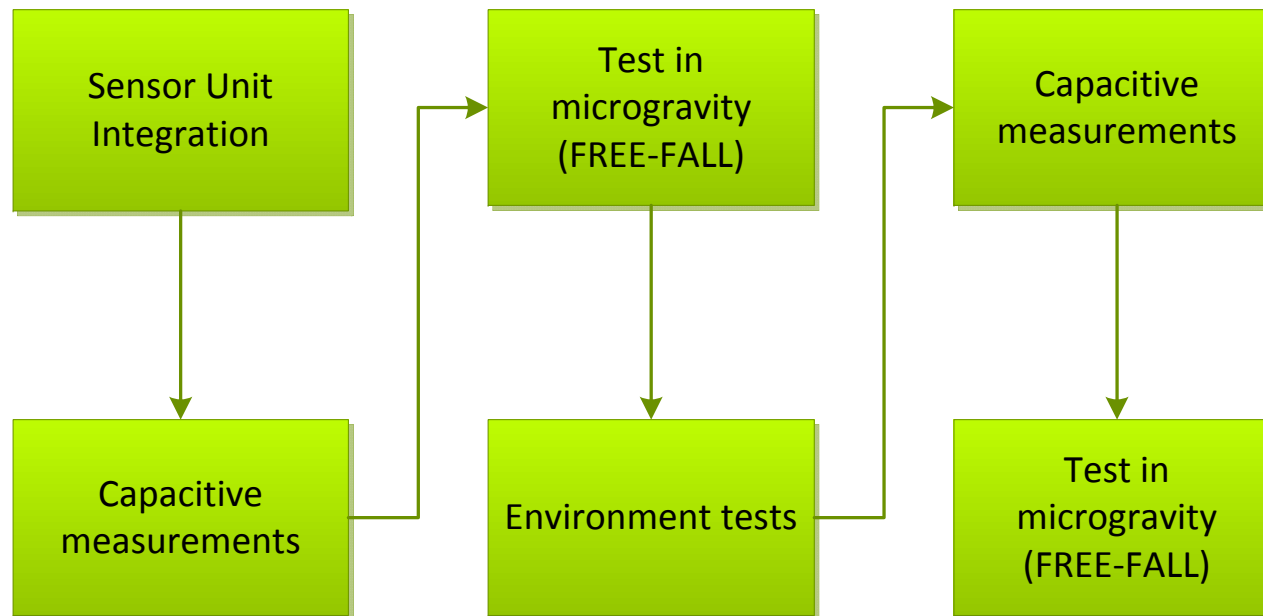
## FREE-FALL ENVIRONMENT:

- Standard capsule : along drag 100 $\mu\text{m/s}^2$  to 200 $\mu\text{m/s}^2$  \_ horizont. axes <20 $\mu\text{m/s}^2$  (4.7sec)
- Free-Flyer : along all axes <20 $\mu\text{m/s}^2$  (4 sec)
- Catapult : along drag 100 $\mu\text{m/s}^2$  to 200 $\mu\text{m/s}^2$  \_ horizont. axes <20 $\mu\text{m/s}^2$  (9sec)

# Philosophy of test



Qualification Model and Flight Model of the Sensor Units are tested in free-fall as ground operation is not possible



# Capacitive measurements in laboratory Determination of scale factors



## MEASUREMENTS IN DIFFERENT PREDICTABLE POSITIONS

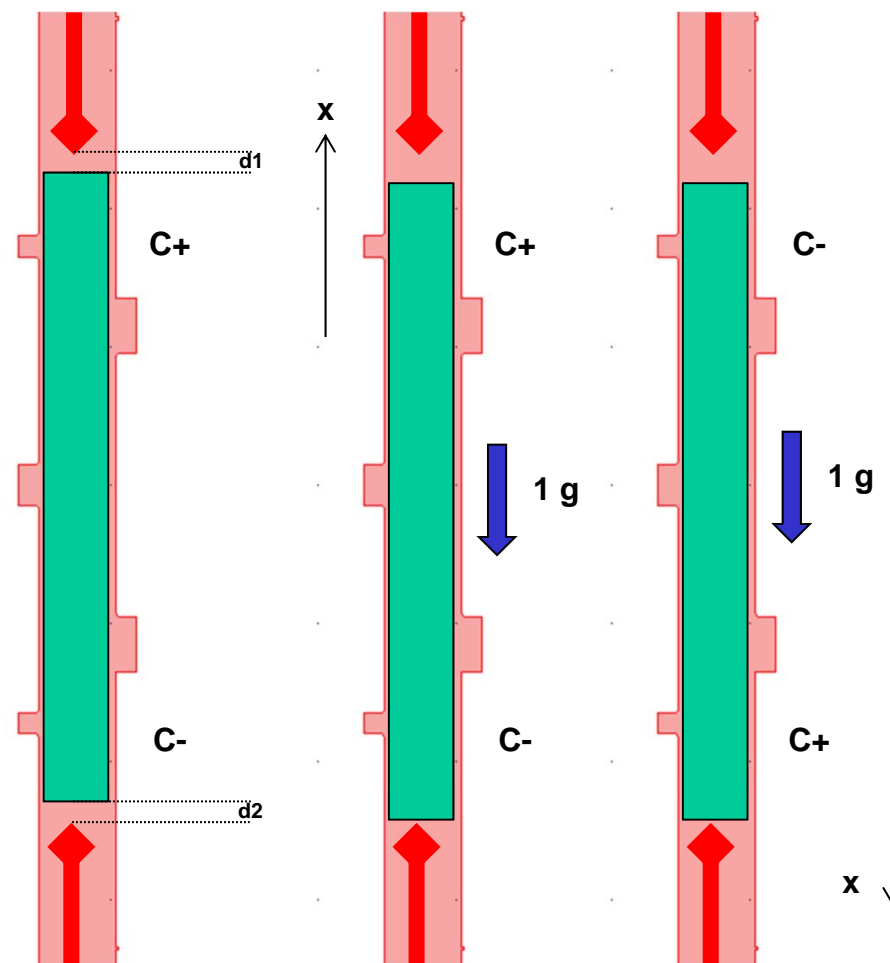
Capacitance sensitivity to displacement and geometry

SU	SU A		SU B	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.4047	-0.002	26.9024	-0.002
X1-	16.6455	-0.001	27.4345	0.001

Masse d'épreuve en  $x=-d2$

SU	SU A		SU B	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.6607	-0.003	27.2809	-0.006
X1-	16.3856	-0.001	27.0205	-0.003

Masse d'épreuve en  $x=+d1$



$C+ = C- (x=0)$   
In orbit levitation

$C+ & C-$   
For  $x=-d2$   
Under 1 G

$C+ & C-$   
For  $x=d1$   
Under 1 G

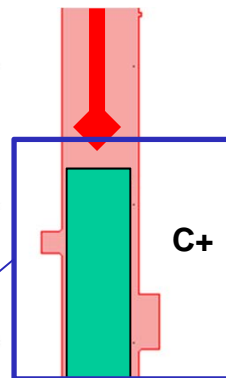
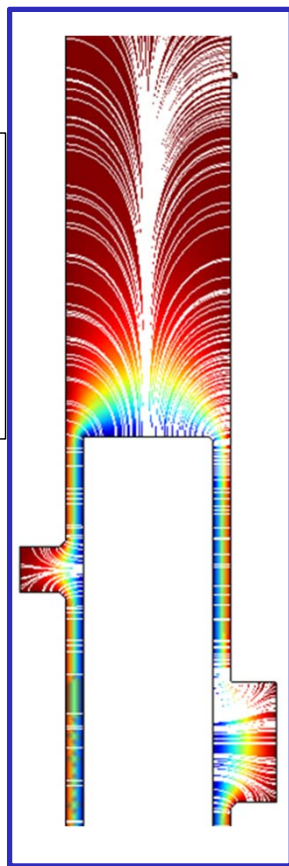
# Capacitive measurements in laboratory Determination of scale factors



A simplified analytic expression of the capacitance thanks to an electrostatic finite element model

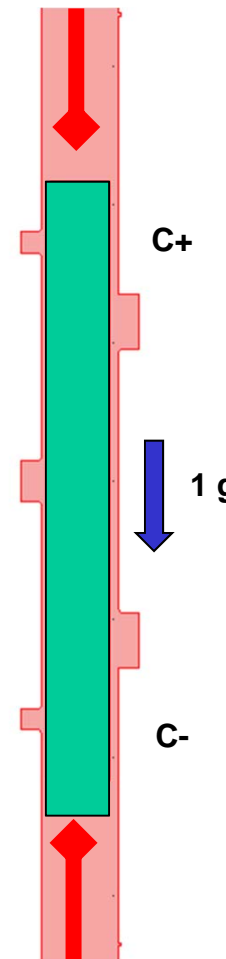
$$\begin{aligned}
 & (2\pi - 4(2\alpha))\epsilon_0 \frac{(L_x + x)}{\ln\left(\frac{R_e}{R_m}\right)} \\
 & + 4(2\alpha)\epsilon_0 \frac{(L_x + x)}{\ln\left(\frac{R_e}{R_d}\right)} \\
 & + 2\pi\epsilon_0 \left(\frac{R_e + R_m}{2}\right) \frac{2}{\pi} \ln\left(1 + \frac{\pi}{4} \frac{1.2p_1}{R_e - R_m}\right) \\
 & + 2\pi\epsilon_0 \left(\frac{R_e + R_m}{2}\right) \frac{2}{\pi} \left[ \ln\left(1 + \frac{\pi}{2} \frac{2\beta + D_m}{R_e - R_m}\right) \right]
 \end{aligned}$$

Analytic Model of Cx+

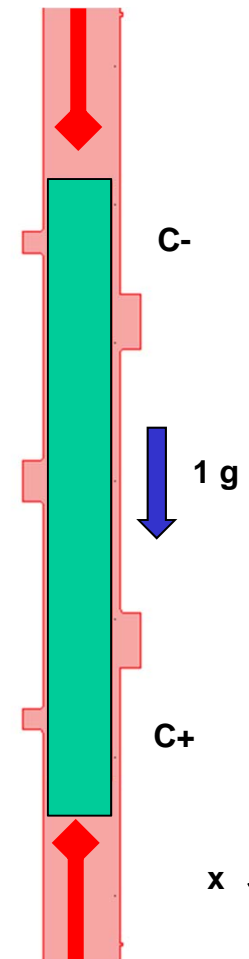


C+ = C- (x=0)  
In orbit levitation

x ↑



C+ & C-  
For x=-d2  
Under 1 G

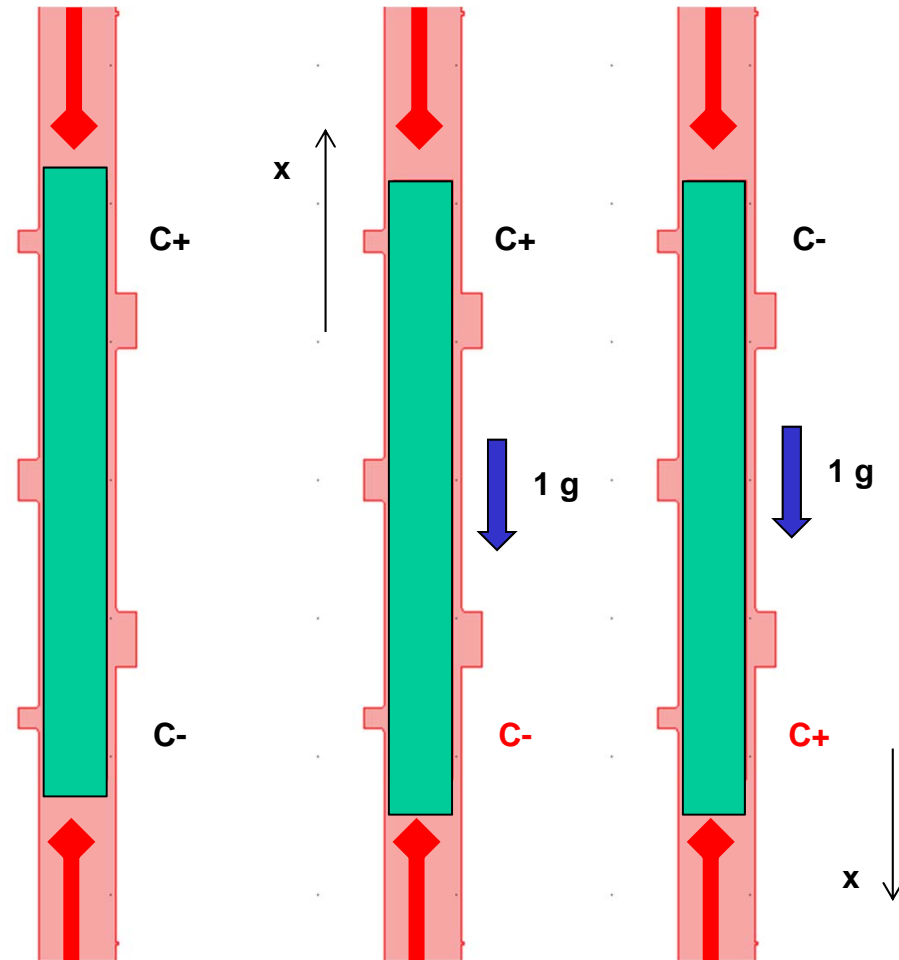
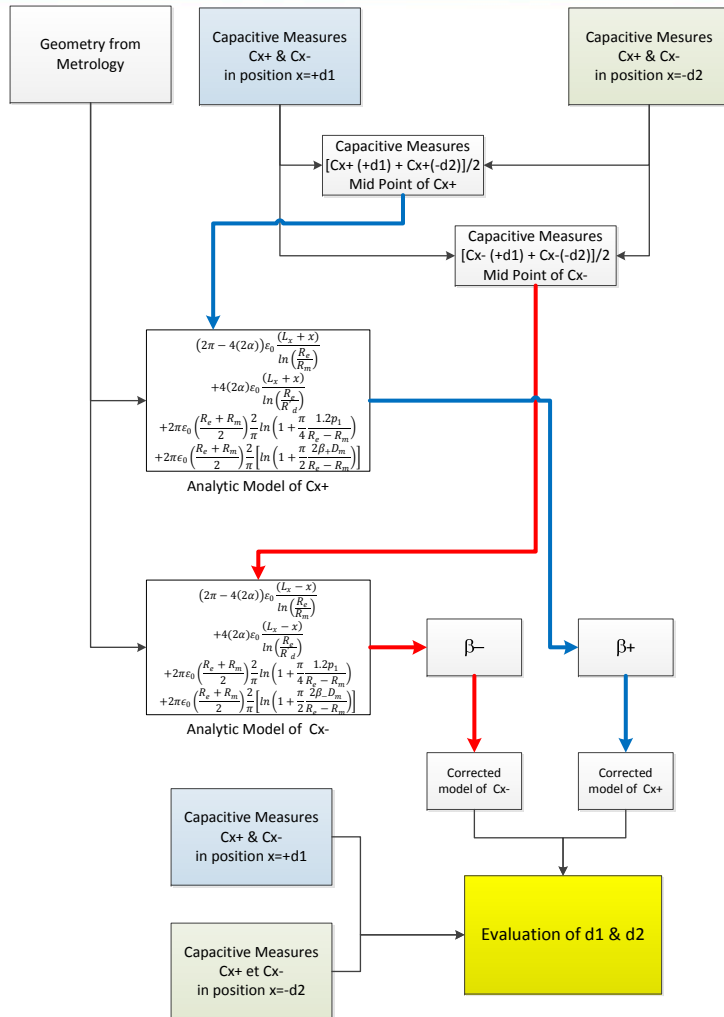


C+ & C-  
For x=d1  
Under 1 G

x ↓

# Capacitive measurements in laboratory

## Determination of scale factors



**C+ = C- (x=0)  
In orbit levitation**

**C+ & C-  
For x=-d2  
Under 1 G**

**C+ & C-  
For x=d1  
Under 1 G**

**Confirmation of the free motion of the test-masses**

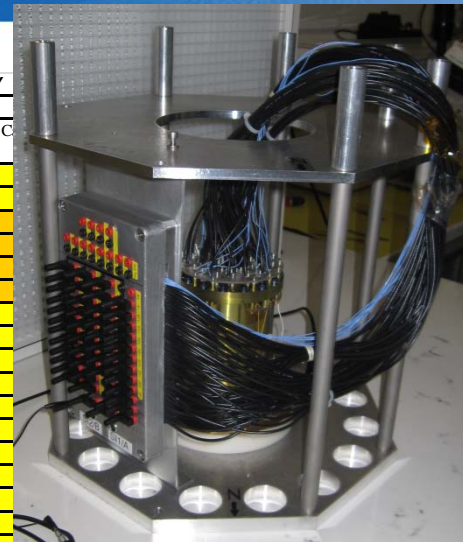


# Capacitive data available



Sens Positif X				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.4047	-0.002	26.9024	-0.002
X1-	16.6455	-0.001	27.4345	0.001
Y1+	5.0104	-0.002	21.246	0.008
Y1-	5.1175	-0.001	21.474	0.01
Y2+	5.0276	-0.001	21.1313	0.007
Y2-	5.1406	0.001	21.7052	0.007
Z1+	5.06	0.001	20.997	0.007
Z1-	5.1451	0.001	21.8979	0.008
Z2+	5.0547	0.004	20.7599	0.01
Z2-	5.2499	0.002	22.2356	0.01
Φ1+	4.1331	-0.002	20.952	-0.002
Φ2+	4.1501	-0.001	20.3568	-0.003
Φ1-	4.1363	0.001	20.6495	-0.005
Φ2-	4.1717	0.001	20.8444	0.001
Φ3+	4.0908	0.001	19.6025	0.003

Sens Positif Y				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.6588	-0.002	27.3725	-0.001
X1-	16.6588	-0.002	27.3725	-0.001
Y1+	5.0621	-0.002	21.9458	0.004
Y1-	5.0893	-0.0004	20.8846	0.007
Y2+	5.1192	-0.01	22.4114	0.002
Y2-	5.0671	0.004	20.6314	0.005
Z1+	5.7432	-0.001	23.8329	0.008
Z1-	4.5908	-0.002	19.5126	0.008
Z2+	5.6879	0.002	24.6593	0.007
Z2-	4.7054	0.003	19.1055	0.008
Φ1+	3.6956	-0.0006	18.1433	-0.002
Φ2+	4.3097	-0.0009	20.8097	0.001
Φ1-	3.7162	0.001	18.5112	-0.004
Φ2-	3.9304	-0.001	18.916	0.001
Φ3+	4.6244	-0.0003	22.915	-0.002
Φ4+	3.9545	0.0007	19.8252	-0.001
Φ3-	4.7071	0.001	22.3998	0.001
Φ4-	4.5921	0.01	22.0152	0.01



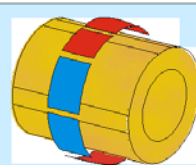
Before closing the housing, all electrode signals are available

Sens Negatif X				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.6607	-0.003	27.2809	-0.006
X1-	16.3856	-0.001	27.0205	-0.003
Y1+	5.097	-0.0002	21.1025	-0.006
Y1-	5.0254	0.0001	21.6097	0.008
Y2+	5.0976	-0.001	21.4426	0.003
Y2-	5.0562	0.0003	21.3556	0.003
Z1+	5.0352	-0.0003	21.3466	0.002
Z1-	5.132	-0.001	21.5109	0.005
Z2+	5.0563	0.002	21.3065	0.008
Z2-	5.184	0.0001	21.6255	0.01
Φ1+	4.0929	-0.002	20.462	-0.001
Φ2+	4.0621	-0.001	20.463	-0.004
Φ1-	4.1469	-0.0005	20.2549	-0.002
Φ2-	4.0813	0.0003	20.5468	-0.002
Φ3+	4.1149	-0.0005	20.0177	0.002
Φ4+	4.1705	0.0002	20.104	0.001
Φ3-	4.163	0.0004	20.23	-0.003
Φ4-	4.3486	0.01	20.0428	0.008

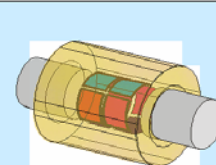
Sens Negatif Y				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.6597	-0.004	27.302	0.001
X1-	16.6537	-0.001	27.4107	-0.005
Y1+	4.5194	0.004	19.2338	0.004
Y1-	5.7705	-0.0004	24.0425	0.01
Y2+	4.5604	-0.001	19.1593	0.009
Y2-	5.7465	0.0005	24.2954	0.01
Z1+	5.0441	0.0005	20.8584	0.007
Z1-	5.184	-0.0007	21.9064	0.008
Z2+	5.0644	0.003	21.1301	0.01
Z2-	5.2355	0.002	21.9361	0.01
Φ1+	4.3345	-0.001	21.7682	-0.002

Sens Positif Z				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.6434	-0.003	27.3172	-0.002
X1-	16.6588	-0.002	27.3725	-0.001
Y1+	5.0621	-0.002	21.9458	0.004
Y1-	5.0893	-0.0004	20.8846	0.007
Y2+	5.1192	-0.01	22.4114	0.002
Y2-	5.0671	0.004	20.6314	0.005
Z1+	5.7432	-0.001	23.8329	0.008
Z1-	4.5908	-0.002	19.5126	0.008
Z2+	5.6879	0.002	24.6593	0.007
Z2-	4.7054	0.003	19.1055	0.008
Φ1+	3.6956	-0.0006	18.1433	-0.002
Φ2+	4.3097	-0.0009	20.8097	0.001
Φ1-	3.7162	0.001	18.5112	-0.004
Φ2-	3.9304	-0.001	18.916	0.001
Φ3+	4.6244	-0.0003	22.915	-0.002
Φ4+	3.9545	0.0007	19.8252	-0.001
Φ3-	4.7071	0.001	22.3998	0.001
Φ4-	4.5921	0.01	22.0152	0.01

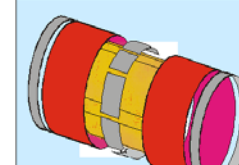
Sens Negatif Z				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.6635	-0.004	27.3899	-0.005
X1-	16.6454	-0.003	27.4488	-0.004
Y1+	5.1343	-0.002	21.3643	0.005
Y1-	5.0308	-0.001	21.4921	0.01
Y2+	5.1221	-0.002	21.1487	0.01
Y2-	5.0689	-0.002	21.8766	0.008
Z1+	4.4953	-0.002	19.0903	0.003
Z1-	5.8905	-0.004	24.4859	0.002
Z2+	4.5868	-0.002	18.7325	0.001
Z2-	5.8519	-0.002	25.2367	0.002
Φ1+	4.6141	-0.008	23.4127	-0.002
Φ2+	4.6141	-0.008	19.4734	-0.007
Φ1-	4.6141	-0.008	23.4127	-0.002
Φ2-	4.6141	-0.008	19.4734	-0.007
Φ3+	4.6141	-0.008	23.4127	-0.002
Φ3-	4.6141	-0.008	19.4734	-0.007
Φ4+	4.6141	-0.008	23.4127	-0.002
Φ4-	4.6141	-0.008	19.4734	-0.007



Spin Electrodes



Radial Electrodes



Axial Electrodes

# Capacitive data available



Sens Positif X				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.16123	0.0065	26.8617	0.00116
X1-	16.585	-0.0011	27.6921	0.00127
Y1+	5.07035	-0.005	21.058	0.00175
Y1-	5.15061	-0.0989	21.7236	0.002
Y2+	5.077	-0.0212	21.42008	0.00191
Y2-	5.169	-0.00878	21.5883	0.002002
Z1+	4.9475	-0.00499	21.4394	0.00247
Z1-	5.3259	-0.00165	21.3891	-0.00266
Z2+	4.931	-0.00416	21.3883	0.0007
Z2-	5.447	-0.001	21.5912	-0.00139
Φ1+	8.2698	-0.0014	40.9467	0.00168

Sens Positif Y				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.5544	-0.0032	27.8445	0.0003
X1-	16.6397	-0.0033	27.6586	-0.0001
Y1+	6.0665	-0.033	24.8549	0.0017
Y1-				
Y2+				
Y2-				
Z1+				
Z1-				
Z2+				
Z2-				
Φ1+				
Φ2+				
Φ1-				
Φ2-				
Φ3+				
Φ4+				
Φ3-				
Φ4-				

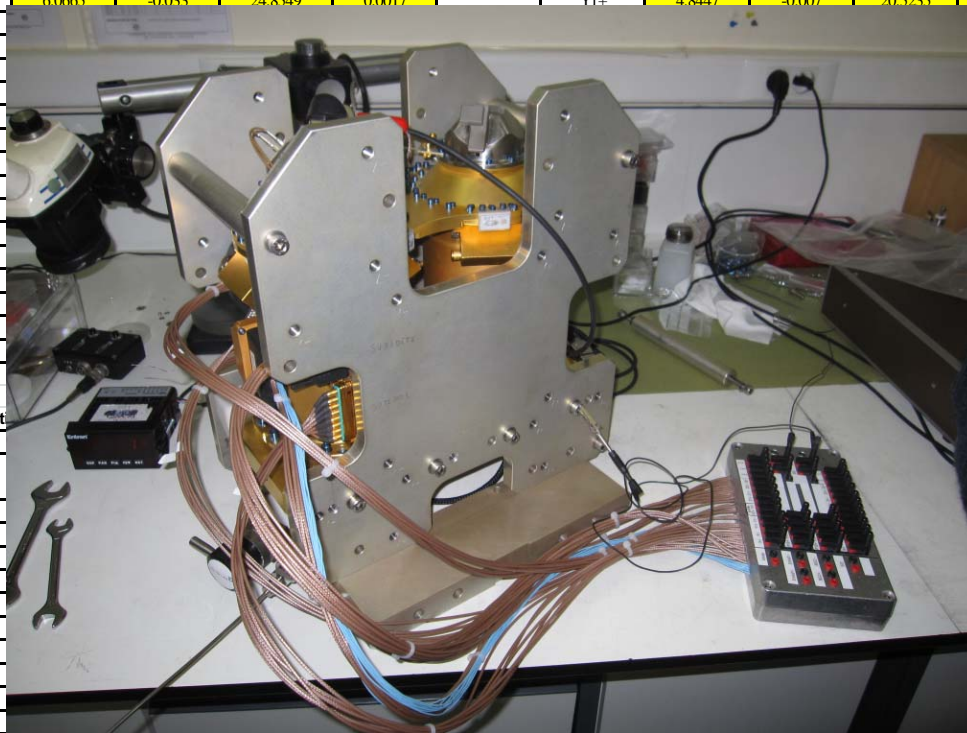
Sens Positif Z				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+	16.525	-0.00267	27.4658	0.0008
X1-	16.5975	-0.002	27.7034	0.0008
Y1+	4.8447	-0.007	20.5235	0.00128
Y1-				0.0018
Y2+				0.0014
Y2-				0.002
Z1+				0.0028
Z1-				0.0019
Z2+				0.0042
Z2-				0.0029
Φ1+				0.004
Φ2+				0.0004
Φ1-				0.0004
Φ2-				0.0051
Φ3+				0.0062
Φ4+				
Φ3-				
Φ4-				

After closing the housing, Phi signal are mean value of pairs.  
 Post processing of capacitance measurements are in good agreement with analytic formulas to 1 to 2% error for X, Y, Z

Z2+	5.209	0.0011	21.574	0.0045
Z2-	5.1845	0.00009	21.3515	0.0051
Φ1+	8.219	-0.0007	41.6178	0.0056
Φ2+				
Φ1-	8.1579	-0.0008	40.9516	0.0041
Φ2-				
Φ3+	8.0746	-0.0008	39.564	0.005
Φ4+				
Φ3-	8.1464	-0.00045	40.4059	0.0056
Φ4-				

Sens Negatif				
SU	SU Internal		SU External	
Electrode	Capacitance in pF	Conductance in nS	Capacitance in pF	Conductance in nS
X1+				
X1-				
Y1+				
Y1-				
Y2+				
Y2-				
Z1+				
Z1-				
Z2+				
Z2-				
Φ1+	8.98745	-0.0005	43.5024	0.0078
Φ2+				
Φ1-	8.509	-0.007	42.054	0.0074
Φ2-				
Φ3+	7.48188	-0.0009	38.0607	0.00062
Φ4+				
Φ3-	7.9832	-0.0003	39.6898	0.0068
Φ4-				

Φ1+	8.5251	-0.002	43.9526	0.008
Φ2+				
Φ1-	9.0194	-0.0025	45.6832	0.008
Φ2-				
Φ3+	7.9395	-0.002	38.2848	0.006
Φ4+				
Φ3-	7.4601	-0.0028	36.6679	0.006
Φ4-				



# Available data thru FEEU/ICUME (nominal conf)



- House Keeping @ 1Hz:
  - 4 Test Mass positions and attitudes (6 degrees of freedom)
  - $V_p$ ,  $V_d$  for each TM
  - 6 temperatures per SU, 5 temp per FEEU, 6 per ICUME
  - Force value of blocking system
  - Power supply voltages
  - Different status (memories, slew rates, latchups, control laws configuration,.....)
- Science data @ 4Hz:
  - 6 acceleration (linear & angular) measurements per mass (6 degrees of freedom)
  - High resolution acceleration along X for each TM



# DROP TEST CONFIGURATION



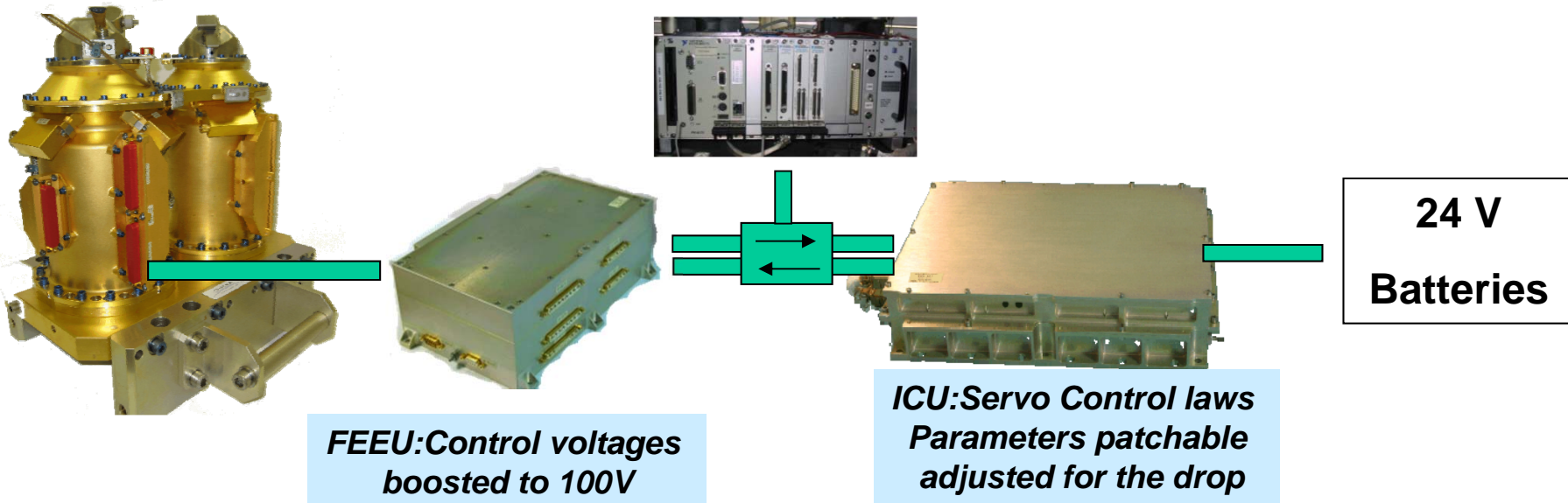
A challenge for getting a convergence within 4.7 seconds

- Electrode control voltage boosted from 50V to 100V
- Optimized servo control (PID type)

- **Data acquisition**

Data, sampled at 1kHz, are acquired by the ICU from the FEEU via one bi-directional RS422 link at 1.25Mbaud. A spy line has been implemented from this link to an acquisition and storage system in order to collect data during the drop.

**PXI spy**  
**For data acquisition : 1 or 2 channels (SU+FEEU+ICU)**

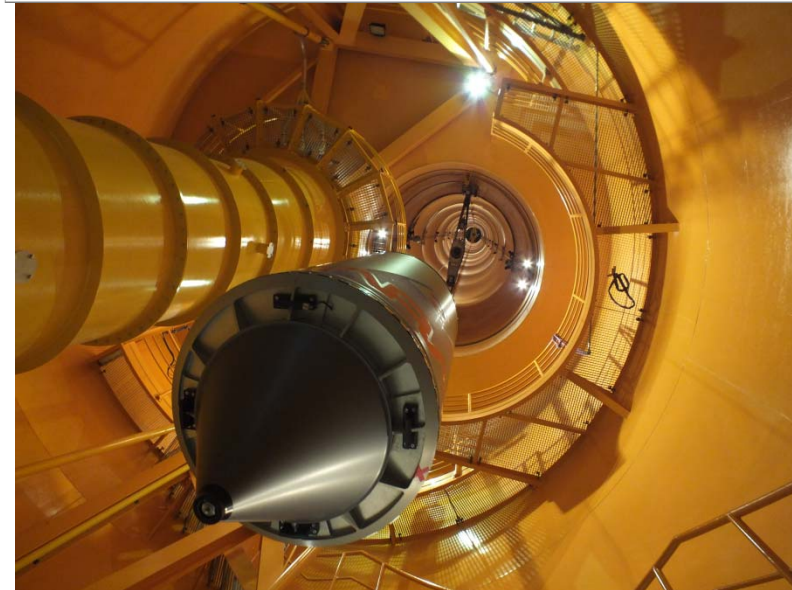
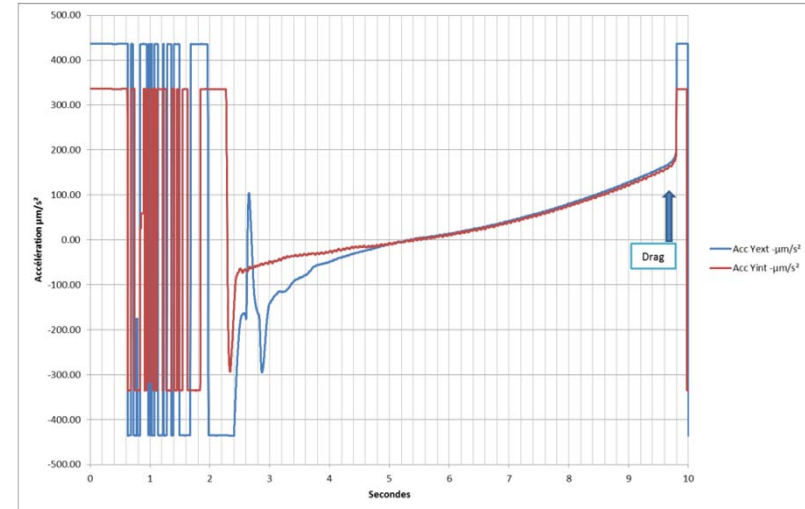
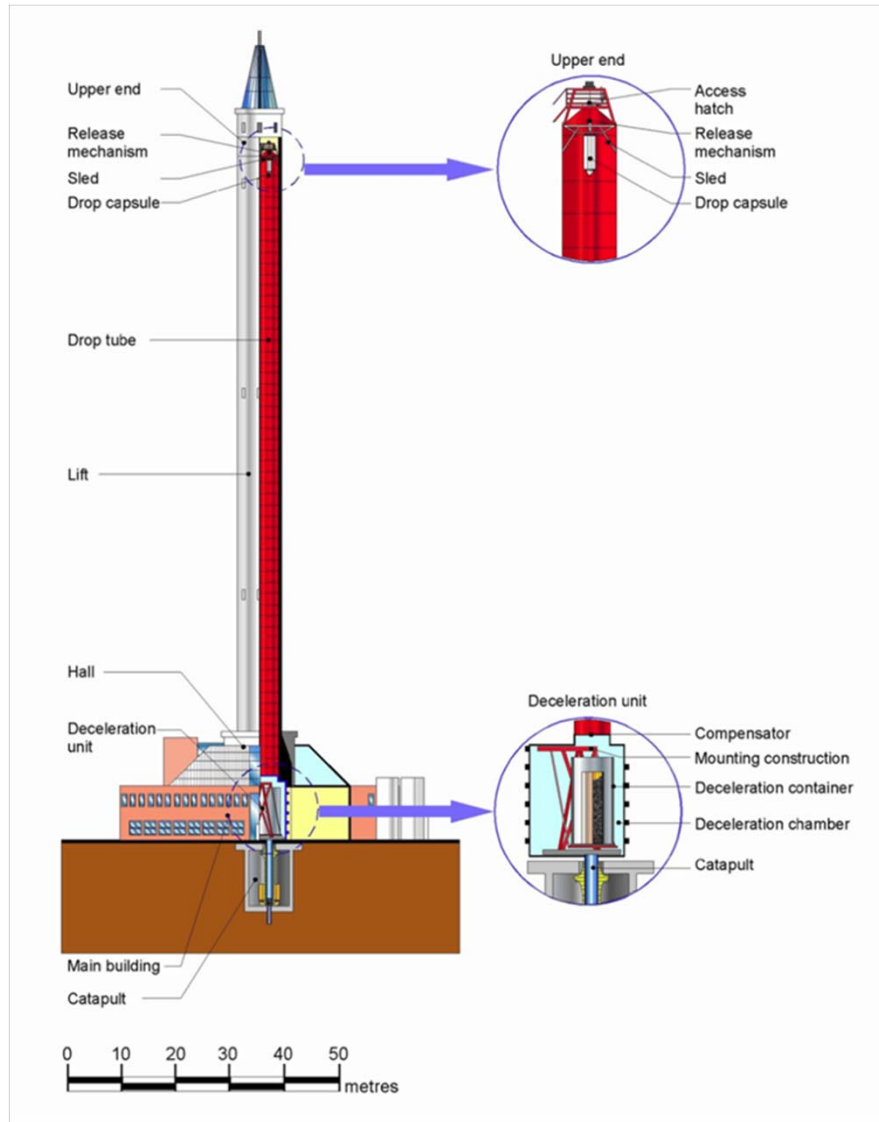


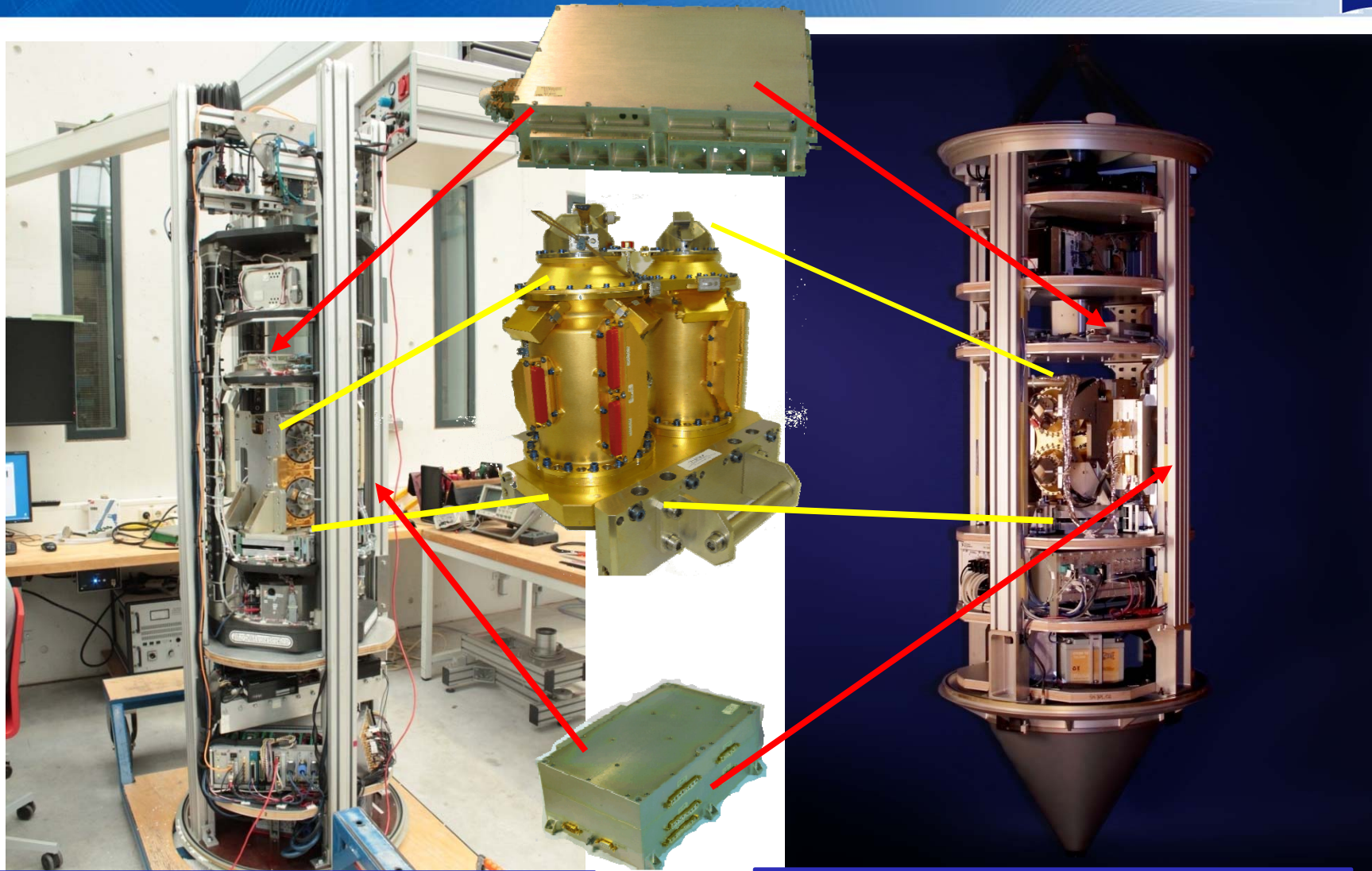


# Available data thru ground specific link between FEEU & ICUME (FREE-FALL CONF)



- **@ 1027 Hz:**
  - 4 Test Mass positions and attitudes (6 degrees of freedom)
  - $V_p$ ,  $V_d$  for each TM
  - 6 temperatures per SU, 5 temp per FEEU, 6 per ICUME
  - Force value of blocking system
  - Power supply voltages
  - Different status (memories, slew rates, latchups, control laws configuration,.....)
- 6 acceleration (linear & angular) measurements per mass (6 degrees of freedom)
- High resolution acceleration along X for each TM

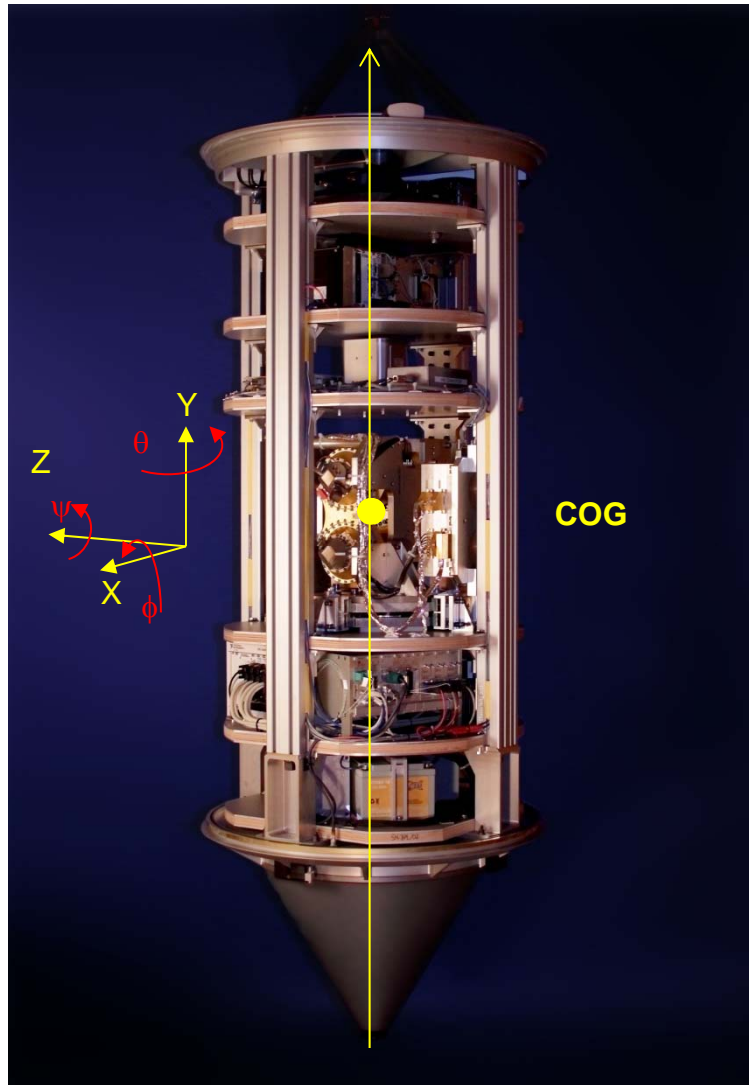




**FREE-FLYER CONFIGURATION : DROP 1 to 50**

**CATAPULT CONFIGURATION : DROP 51 TO 65**





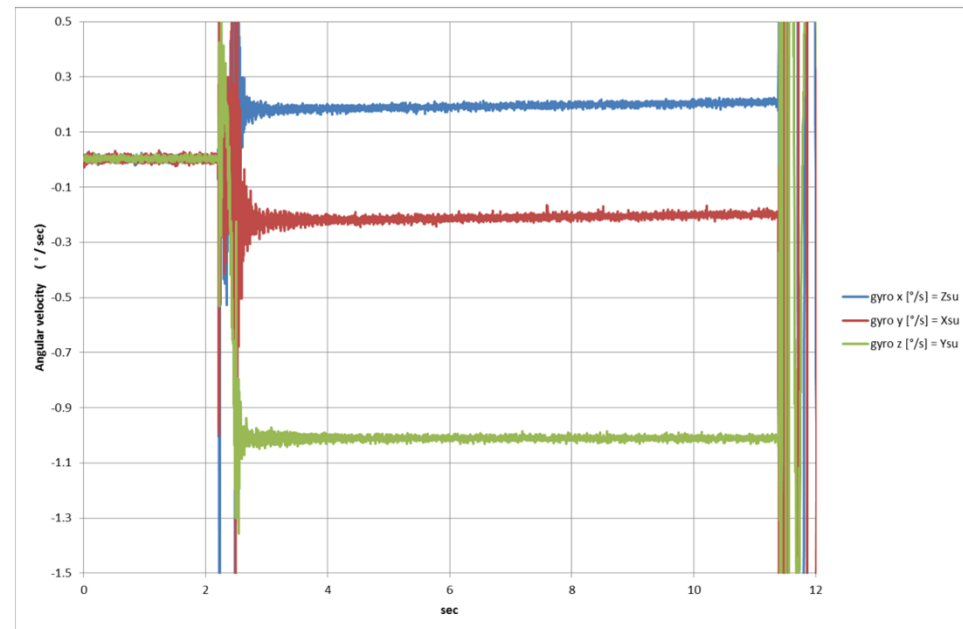
In SU ref. frame

### Capsule Center of Gravity:

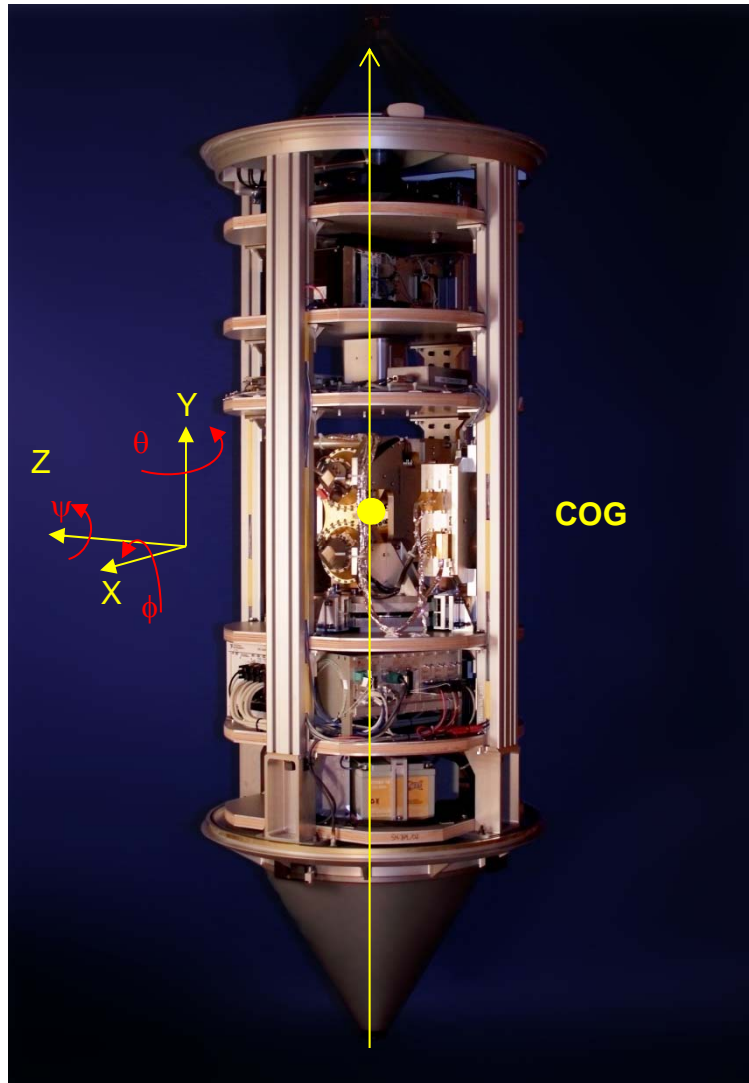
- Adjusted on ground before drop
- Test-Masses position wrt COG: (<1mm ; 85mm ; <1mm)

### Angular velocity of the capsule (gyro typical meas.)

- $\Omega \sim (3 \cdot 10^{-3} ; 17 \cdot 10^{-3} ; 5 \cdot 10^{-3}) \text{ rad/s}$
- $\frac{d\Omega}{dt} \sim (5 \cdot 10^{-5} ; 10^{-6} ; 5 \cdot 10^{-5}) \text{ rad/s}^2$







In SU ref. frame

Induced centrifugal acceleration

- $\Omega \wedge (\Omega \wedge D) + \frac{d\Omega}{dt} \wedge D \sim (5 ; 7 ; 5) \mu \frac{m}{s^2} + (4; 0; 4) \mu \frac{m}{s^2}$

⇒ Negligible along Y

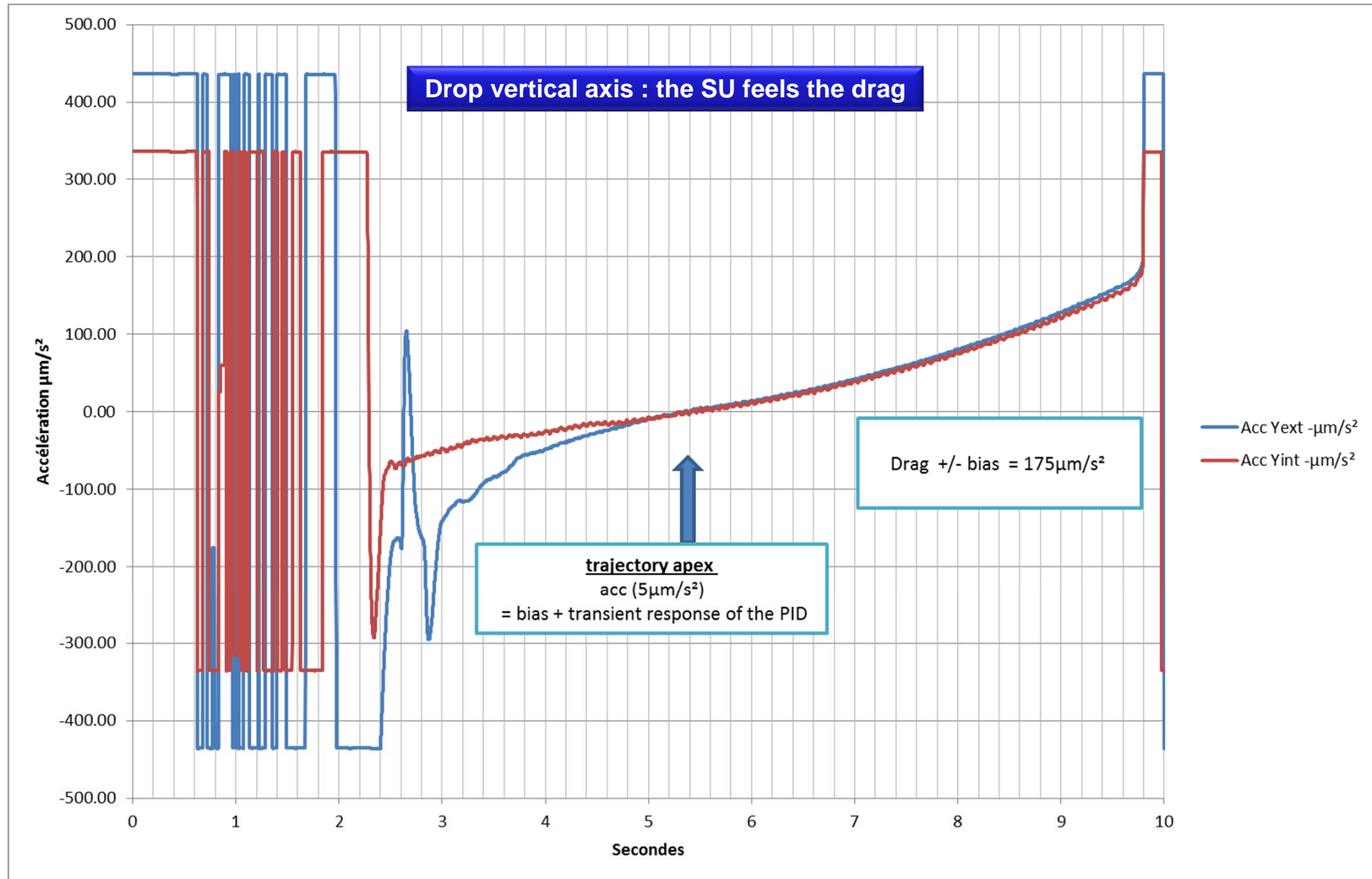
⇒ The Drag is proportional to the velocity along Y.

In addition, along X & Z, a small fraction of drag is seen due to the misalignment of the SU with vertical. It starts with  $2 \cdot 10^{-3} \text{rad}$  and finishes with a max **40  $10^{-3} \text{rad}$**  by considering angular velocity:

Max DRAG  $\sim (8 \mu\text{m/s}^2 ; 200 \mu\text{m/s}^2 ; 8 \mu\text{m/s}^2)$

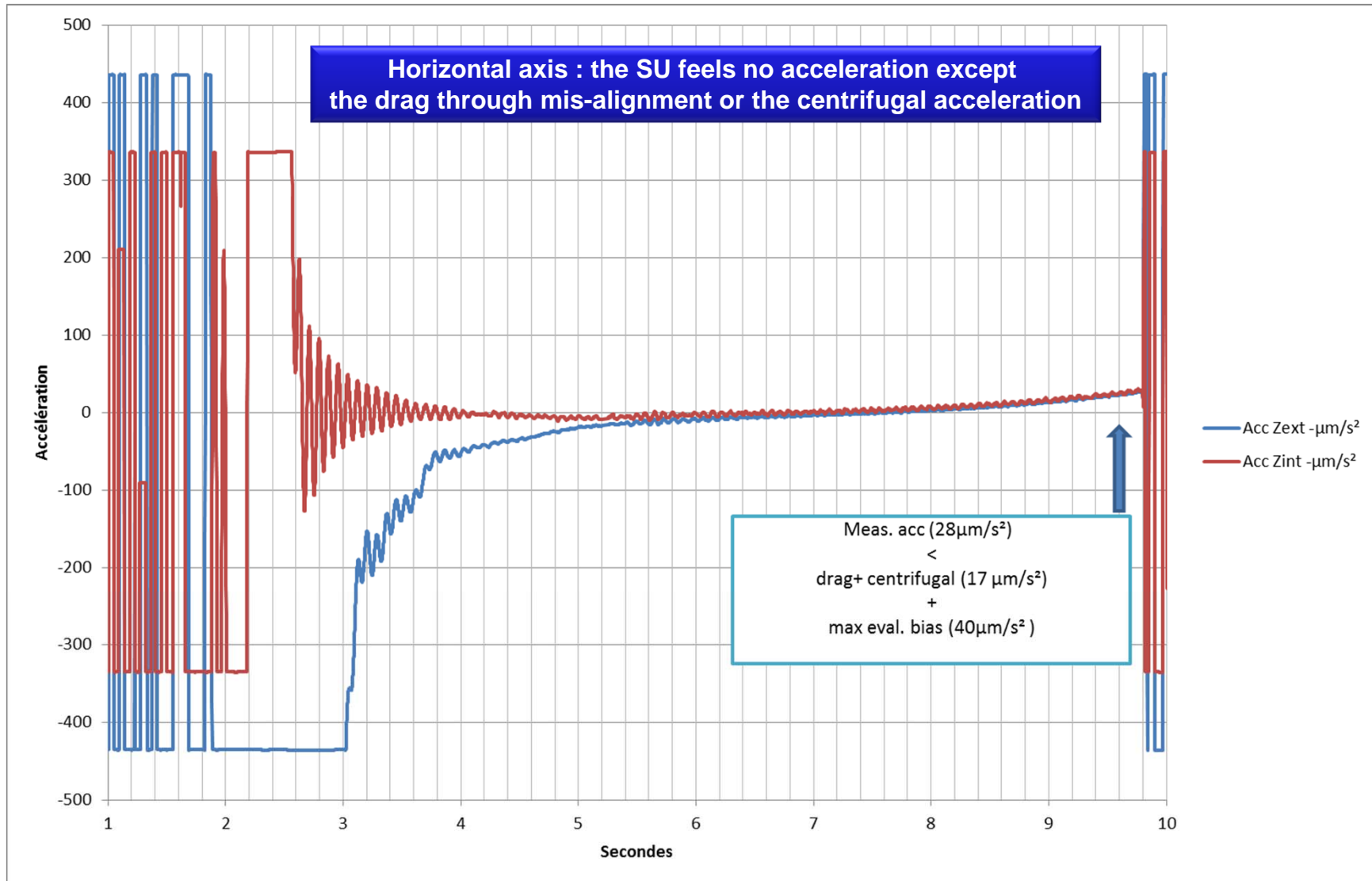
ACC BUDGET  $\sim (17 \mu\text{m/s}^2 ; 200 \mu\text{m/s}^2 ; 17 \mu\text{m/s}^2)$

# DROP 55 – April 2013 – SUQM – CATAPULT Inner & Outer test-mass



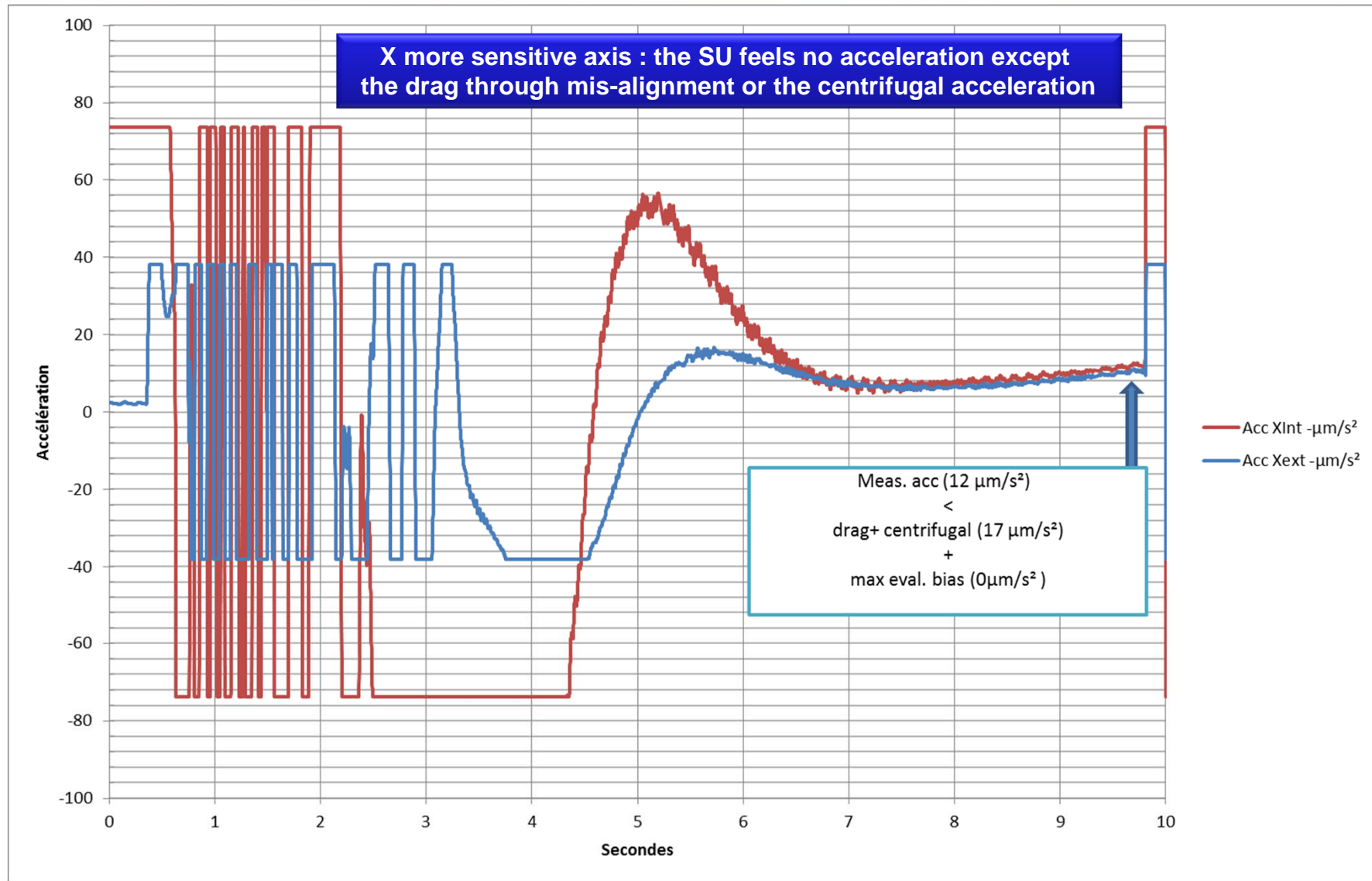
# DROP 55 – April 2013 – SUQM – CATAPULT

## Inner & Outer test-mass



# DROP 55 – April 2013 – SUQM – CATAPULT

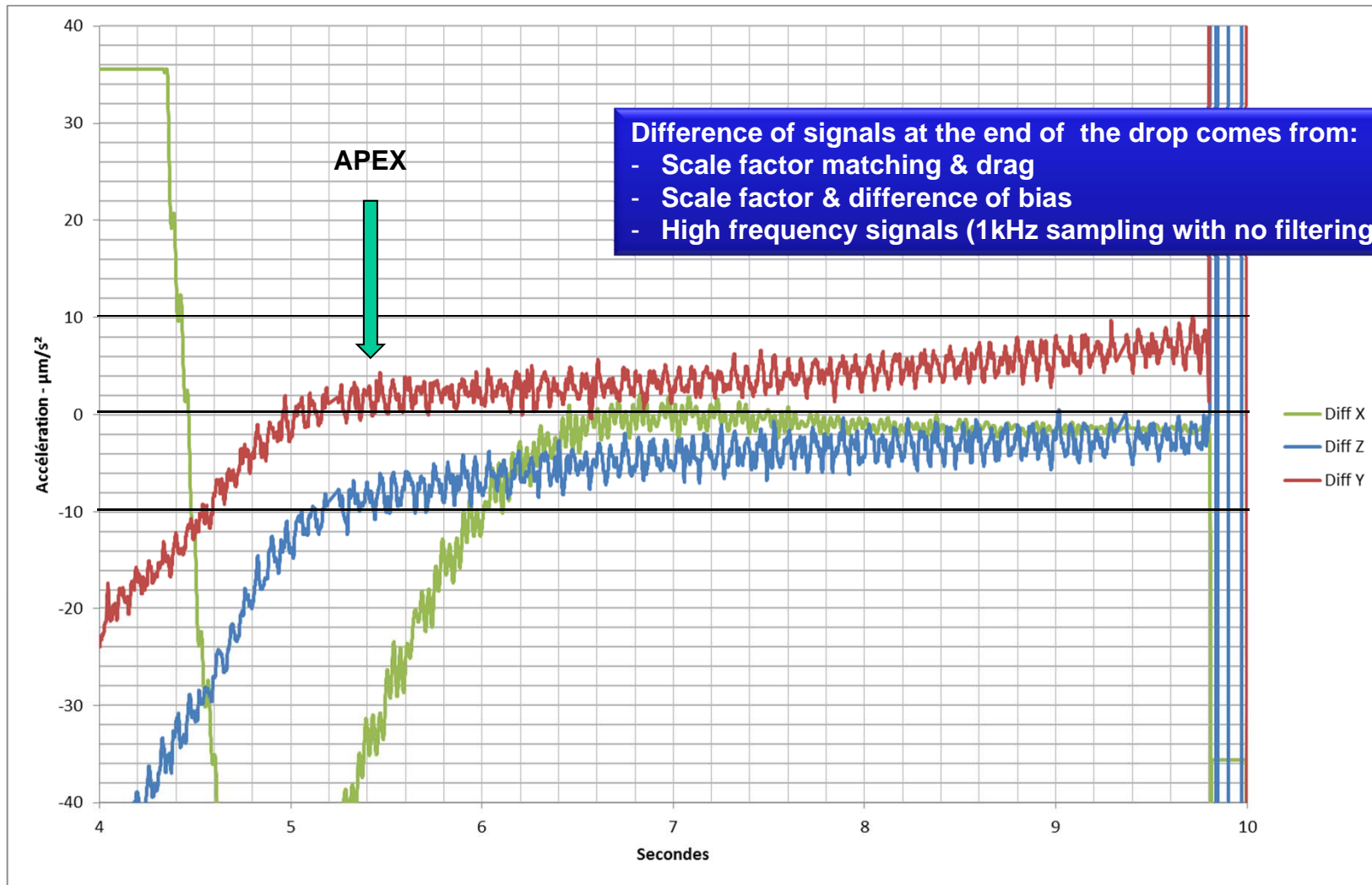
## Inner & Outer test-mass





# DROP 55 – April 2013 – SUQM – CATAPULT

## Difference of acceleration

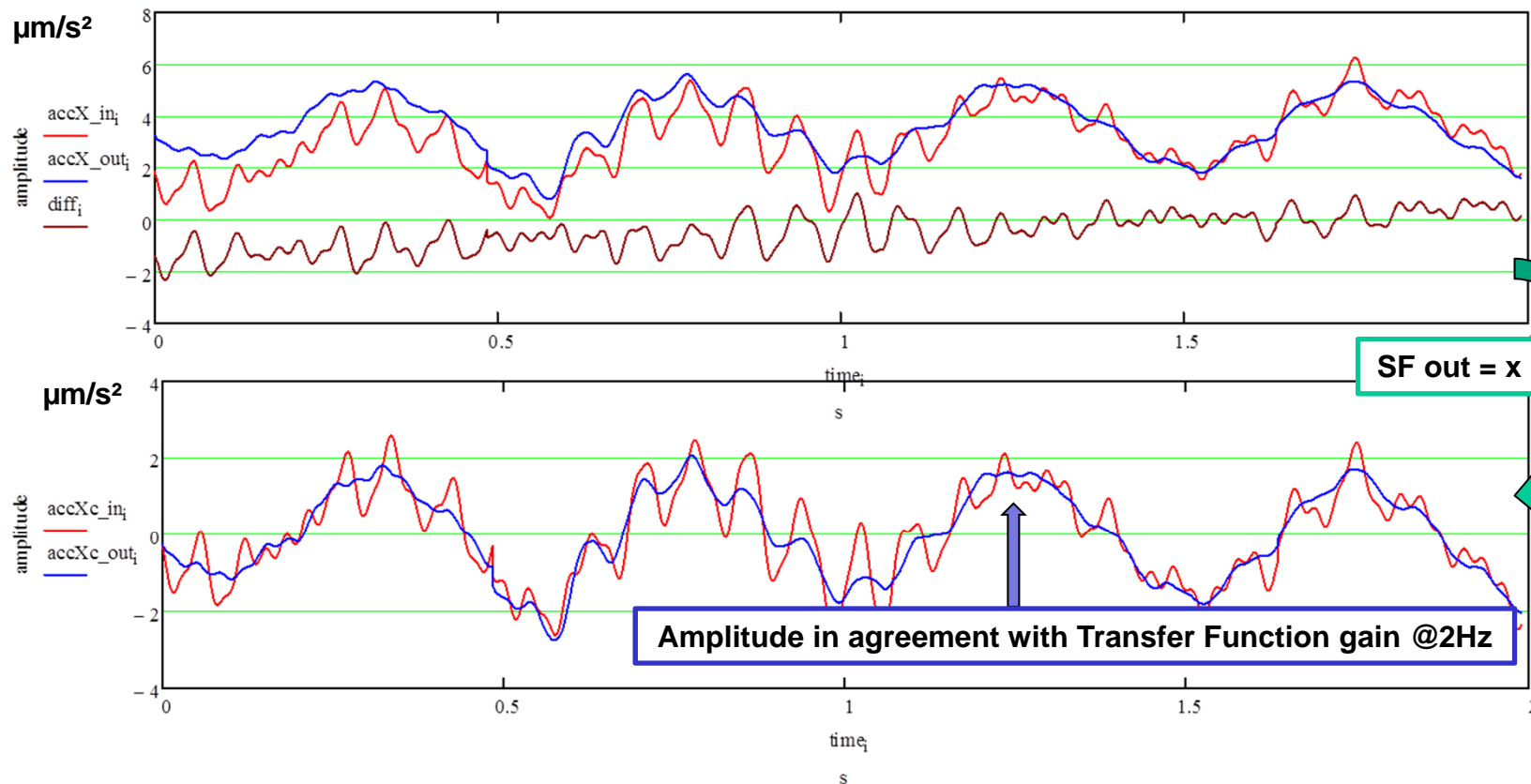


# DROP 61 – Sept. 2013 – SUQM – Catapult

## Calibrated excitation along X of $5\mu\text{m/s}^2$ (known with 5% accuracy) @ 2Hz



- Signals measured at the last 2 sec of the drop (all axes acquired or at the end of the transient phase):
- for practical purpose (9sec of experiment), the excitation is out of the accelerometer frequency band
  - Different transient response to the environment conditions drops & vibrations



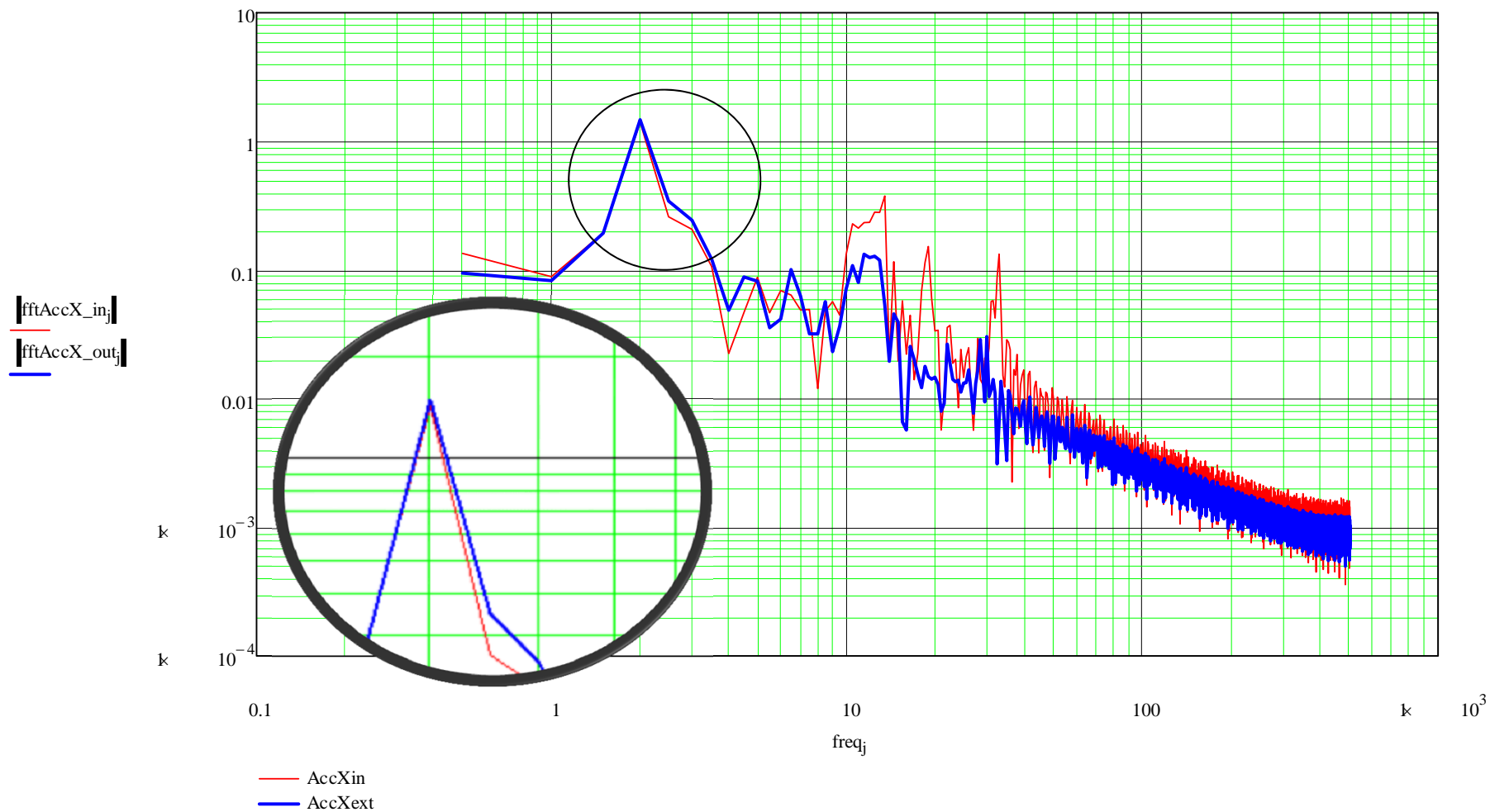
**MAXIMUM SCALE FACTORS DIFFERENCES (outer/inner = 1.07)**  
**Evaluation can be improved by taking into account the transfer function to better evaluate measurements**

# DROP 61 – Sept. 2013 – SUQM – Catapult

Calibrated excitation along X of  $5\mu\text{m/s}^2$  (known with 5% accuracy) @ 2Hz



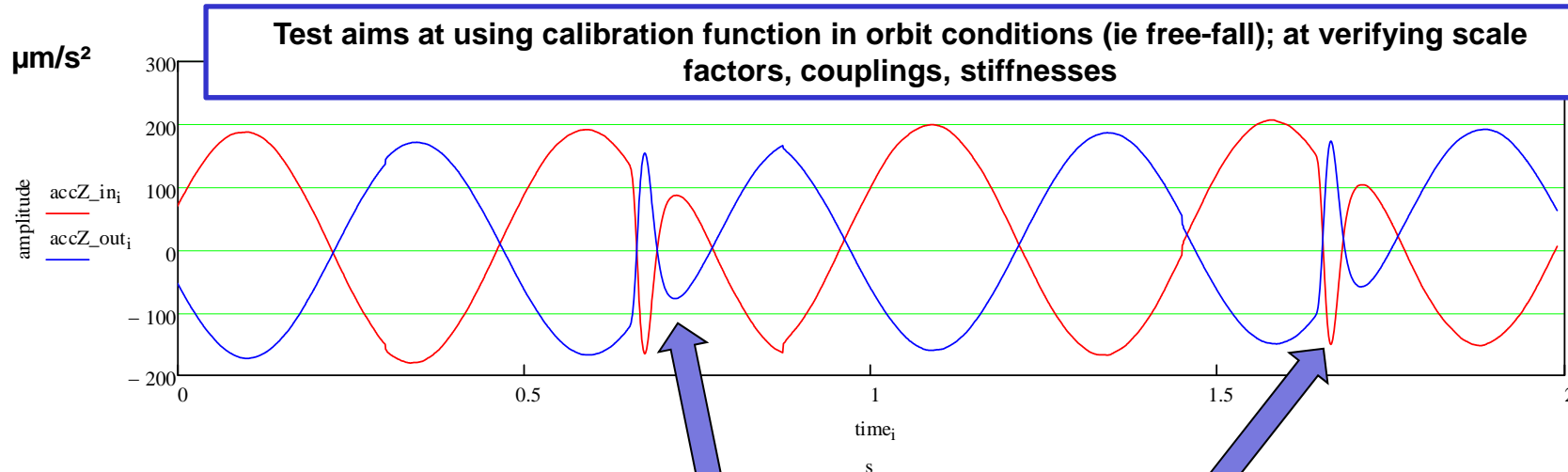
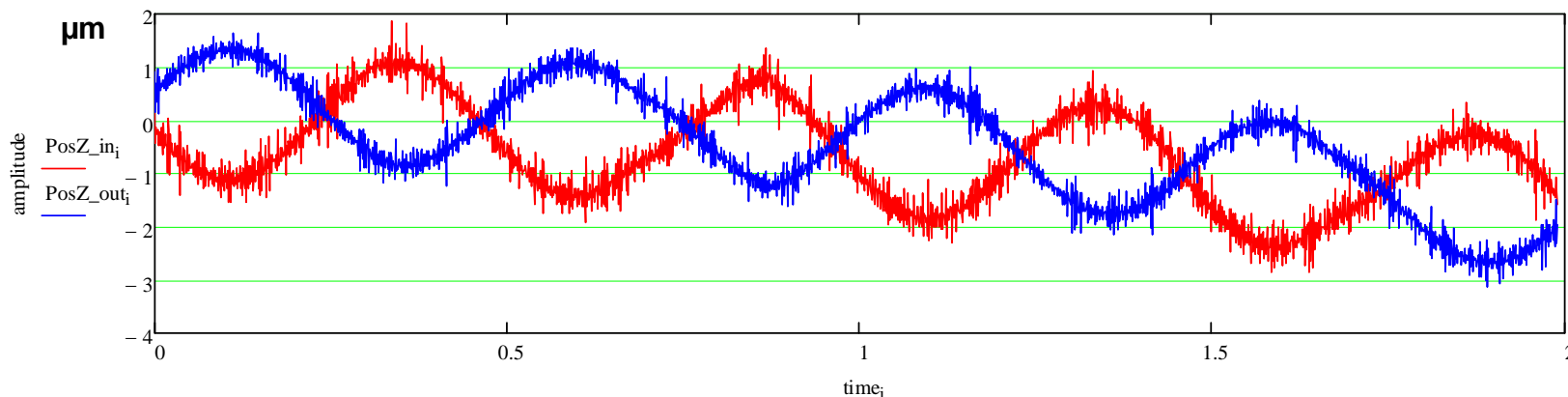
Spectral analysis in signal ( $\mu\text{m/s}^2$ )



# DROP 63 – Sept. 2013 – SUQM – Catapult Under analysis



Calibrated excitation along X of  $5\mu\text{m}/\text{s}^2$  (5% accuracy) @ 4Hz  
Biasing @ 2Hz of Z Channel at PID input =  $1.67\mu\text{m}$  (outer) ;  $-1.67\mu\text{m}$  (inner)



Test aims at using calibration function in orbit conditions (ie free-fall); at verifying scale factors, couplings, stiffnesses

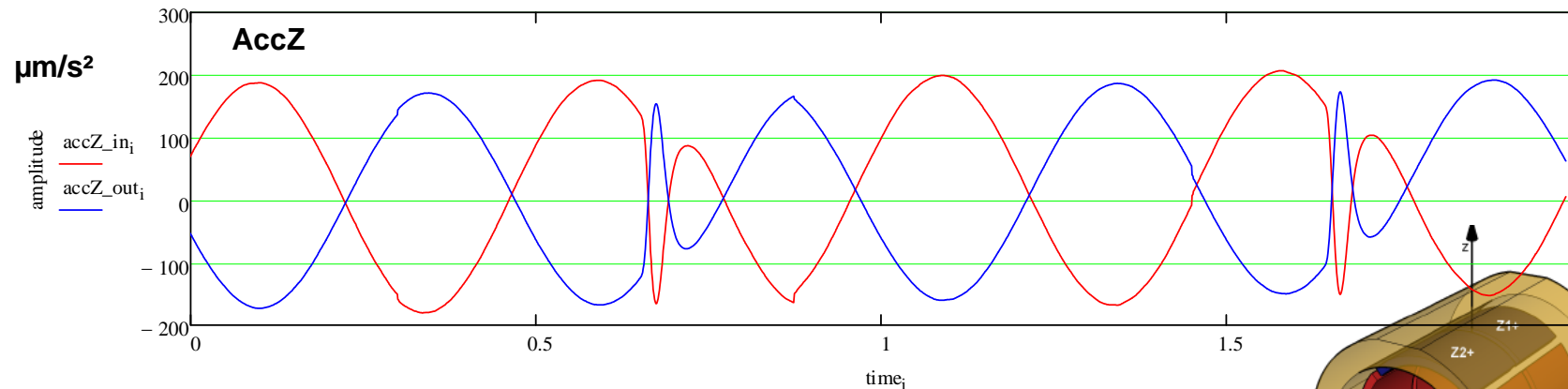
Soft bug in free-fall conf with no OBC



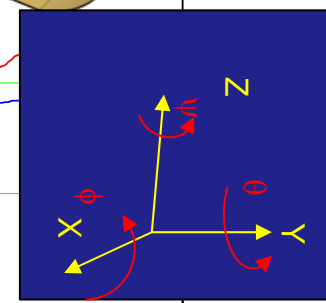
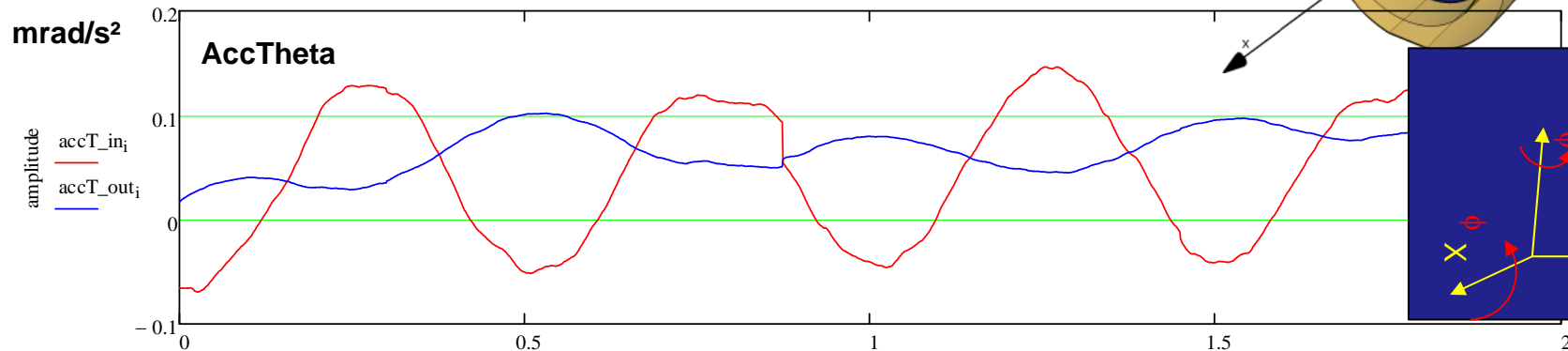
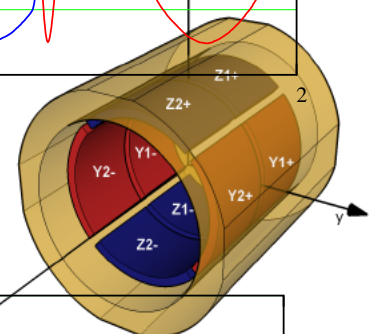
# DROP 63 – Sept. 2013 – SUQM – Catapult Under analysis



Calibrated excitation along X of  $5\mu\text{m/s}^2$  (5% accuracy) @ 4Hz  
 Biasing @ 2Hz of Z Channel at PID input =  $1.67\mu\text{m}$  (outer) ;  $-1.67\mu\text{m}$  (inner)



Theta is controlled by Z electrodes. Coupling occurs if detectors of channel Z1 & Z2 are not matched, if DVA gain not matched. Coupling with capsule motion TBD



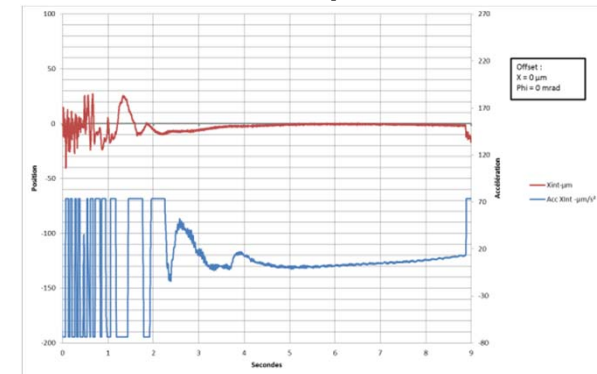
Coupling  $< 0.5 \text{ (rad/s}^2) / \text{(m/s}^2) \Rightarrow$  within order of magnitude of spec  
 To be consolidated with loop gain & phase @ 4Hz

# Conclusion



- Qualification of SU is finished, the model is available for further tests in free-fall
- SU-EP FM have been integrated and tested in free-fall (end of September 2013):
  - Inner test-mass in Pt-Rh has identical response as QM one
  - Outer test-mass loop must be optimized
- Capacitive measurements must be more intensively exploited to evaluated free-motion (use of Phi electrodes), gradient of capacitances .....
- The catapult drops have the possibility of micro-gravity operation :
  - Optimization of PIDS
  - Sensitivity characterizations (scale factors, couplings, stiffness.....)
  - Test of calibration function software
- Improvement of FM acceptance tests in free-fall
- **TO BE DONE SOON:**
  - FM acceptance
  - On QM: displacement along all axes, transfer functions correction, differential measurement and noises

SU-EP FM Catapult test – X inner



**SU-EP FM**  
inner (Pt-Rh) TM  
Outer (Ti alloy gold coated) TM